

SPECIAL PACKAGING INSTRUCTION					Form Approved OMB No. 0704-0188		-FO
<p>The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to the Department of Defense, Executive Services and Communications Directorate (0704-0188). Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THE ABOVE ORGANIZATION.</p>							
1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12369308 (19207) SHOCK ABSORBER, BUMPER			2. CODE IDENT 19207		3. SPI NO. AK13124730		
4. NATIONAL STOCK NUMBER 2540-01-312-4730			5. DATE OF DRAWING 05-15-2012		6. REVISION A		
7. QUP 1 EA.	8. ICQ NONE	9. UNIT PACK WT. (LB) 48.1	10. UNIT PACK CU (CU FT) 0.590		11. UNIT PACK SIZE (INCHES) 27.3 X 6.1 X 6.1		
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, METHOD 42		18. STEPS 1-B	19. REQ'D	20. DESCRIPTION PRESERVATIVE: MIL-PRF-32033			
13. CLEANING MIL-STD-2073-1D		2-C	1	WRAP: MIL-PRF-121, TYPE II, SIZE: 18 X 31			
		3-D		CUSHIONING: ASTM D4727, TYPE CF, CLASS DOM.			
14. DRYING MIL-STD-2073-1D		4-E/F	1	VARIETY DW, GRADE 200			
				CONTAINER: ASTM D5118, TYPE CF, CLASS DOM.			
				GRADE 275, STYLE RSC, SIZE: 5-1/4 X 5-1/4 X 25-1/2			
15. PACKING		5-G	1	BAG: MIL-DTL-117, TYPE I, CLASS E, STYLE 1,			
a. LEVEL A				SIZE: 12 X 35			
MIL-STD-2073-1D AND NOTE H		6-F	1	CONTAINER: ASTM D5118, TYPE CF, CLASS WR,			
b. LEVEL B				GRADE W5c, STYLE RSC, SIZE: 5-3/4 X 5-3/4 X 26-1/2			
MIL-STD-2073-1D AND NOTE H							
16. MARKING MIL-STD-129							
<p>17. NOTES / DRAWING</p> <p>A. INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.</p> <p>B. APPLY PRESERVATIVE TO UNPAINTED SURFACES.</p> <p>C. WRAP SHOCK ABSORBER AND SECURE USING TAPE.</p> <p>D. FILLER PADS. FOR DETAILS OF FABRICATION AND ASSEMBLY SEE PAGE 2.</p> <p>E. SHOCK ABSORBER SHALL BE IN COMPRESSED LENGTH PRIOR TO PLACING INTO CONTAINER.</p> <p>F. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH ASTM D1974, METHOD 2B3</p> <p>G. CLOSE BAG BY HEAT SEALING.</p> <p>H. <u>PACKING:</u></p> <p><u>LEVEL A PACKING</u> SHALL BE ACCOMPLISHED USING WOOD-CLEATED PANELBOARD SHIPPING BOXES, CONFORMING TO ASTM-D 6251, TYPE III, CLASS 2 OR NAILED WOOD BOXES CONFORMING TO ASTM-D 6880, CLASS 2.</p> <p><u>LEVEL B PACKING</u> SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT, CONFORMING TO ASTM-D 5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM-D 5168. CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IAW SPECIFIC, APPLICABLE METHODS OF ASTM-D 1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION.</p> <p>WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.</p>							

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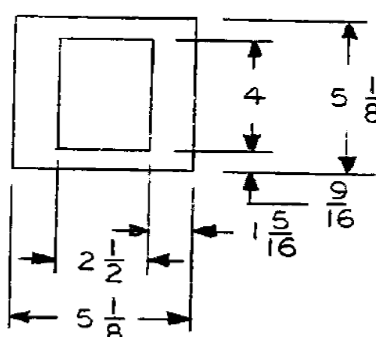
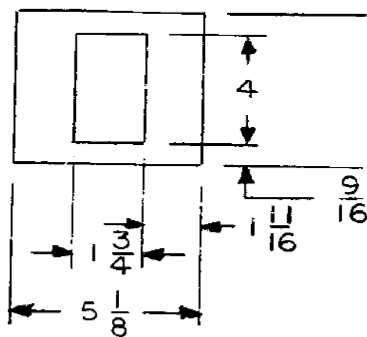
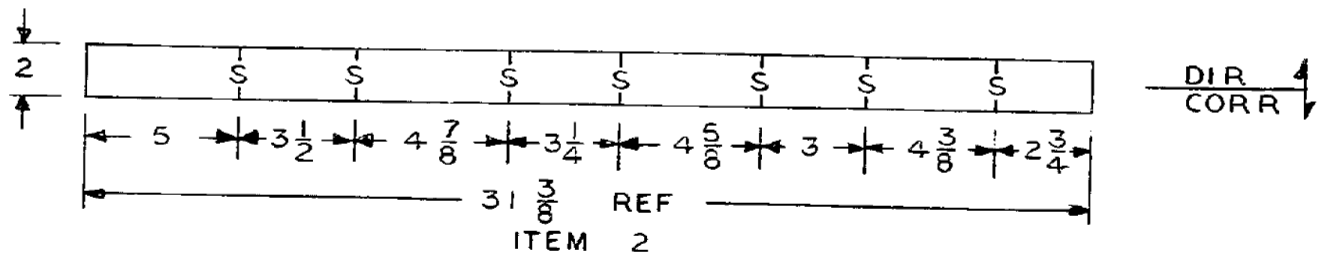
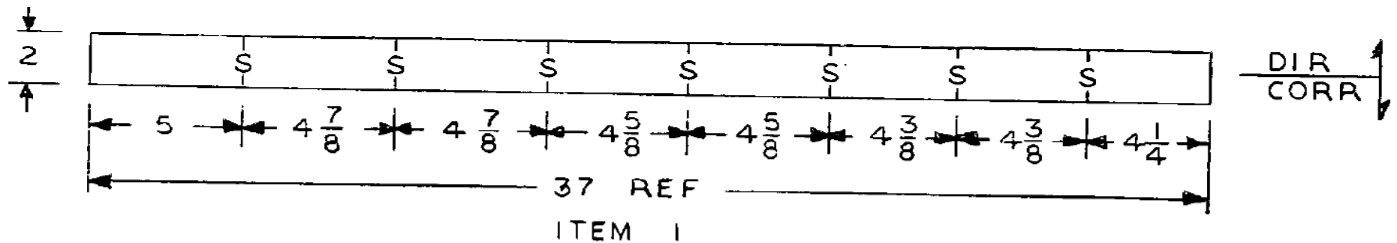
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17. NOTES / DRAWING



NOTE: LAMINATE PADS USING A GOOD WATERPROOF ADHESIVE. ALTERNATE DIRECTION OF CORRUGATION.

